

## **Abstract of the Disclosure**

Multiple-stand photogravure machine with a first (10) and at least an additional printing unit (12a, 12b), each containing an impression roller (32, 52) and a driven print cylinder (34, 54), characterized in that in the at least one additional 5 printing unit (12a, 12b) the impression roller (52) is provided with a regulated drive (56) and is in contact with the printable material (16) such that it can sustain a web velocity of the printable material (16) different from the circumferential speed of the adjoining print cylinder (54).